

ABSTRACT

A method of making shingles includes providing a moving asphalt coated sheet having at least an overlay lane and an underlay lane. Blend drops of at least two color blends are discharged onto each lane, wherein at least one of the blend drops

- 5 discharged onto the overlay lane has a different color blend from the color blends of all the blend drops discharged onto the underlay lane. Background granules are then discharged onto the asphalt coated sheet to form a granule coated sheet, and the excess granules are removed from the granule coated sheet.